



Air Filtration in HVAC Systems

REHVA GB 11

Task force

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Introducing Air Filtration in HVAC Systems

The scope of Guidebook 11 is to increase the awareness of the role of air filtration in improving indoor air quality. It will help designers and users to understand the background and criteria for air filtration, how to select air filters and avoid problems associated with hygiene and other considerations in the operation of air filters.

Introducing Air Filtration in HVAC Systems

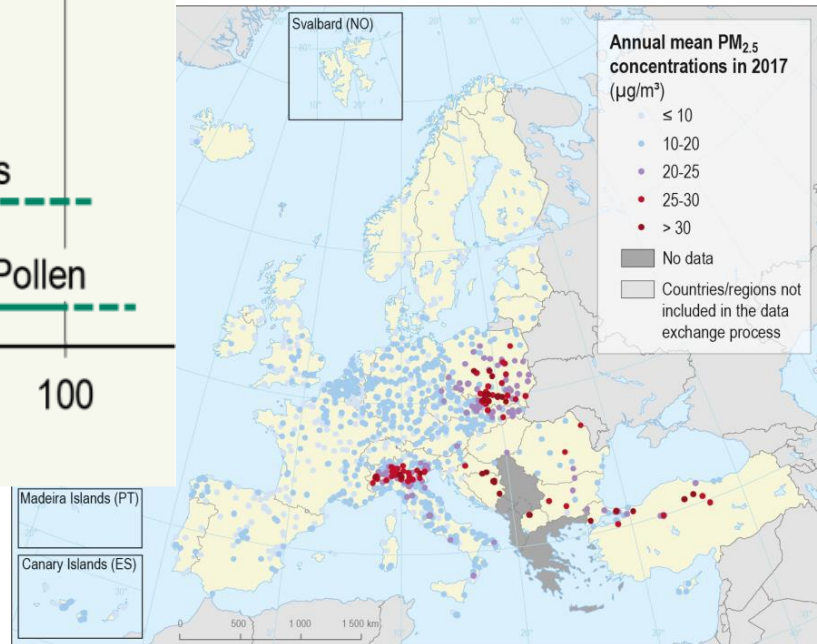
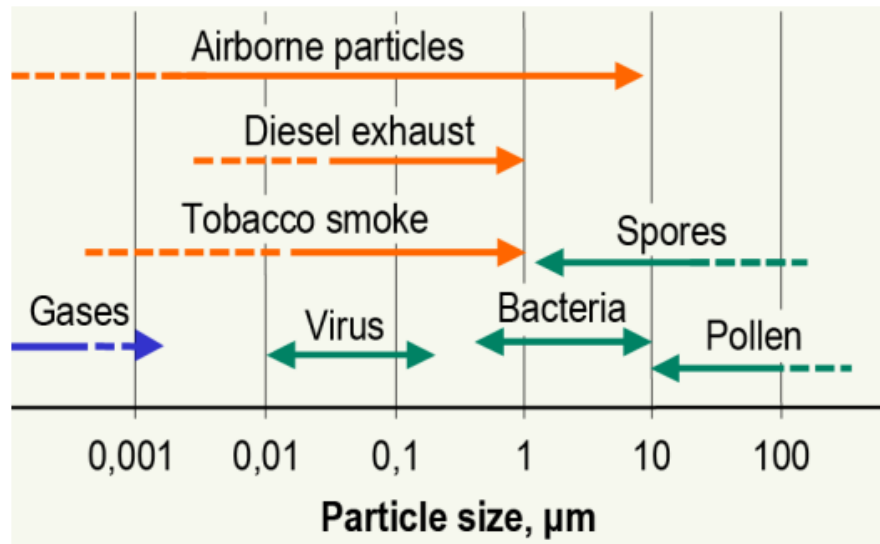
The Guidebook is mainly applicable to air filters in general ventilation systems.

However, parts of it may also be applied to any kind of forced ventilation or when air filters are used as a part of a ventilation system in critical applications to protect people, products or the environment.

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The topics covered in the Guidebook are:

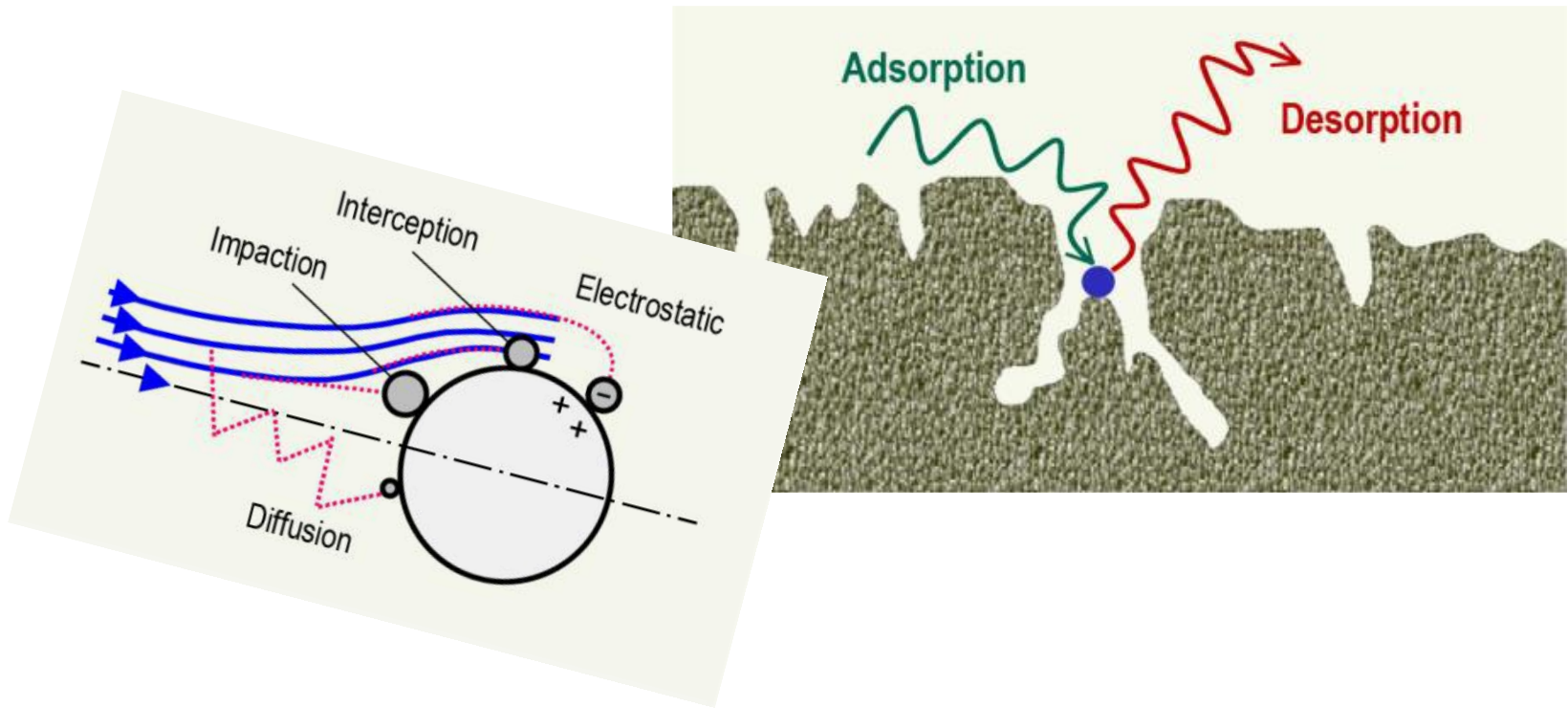
- Airborne pollutants and Indoor air requirements



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The topics covered in the Guidebook are:

- Particulate matter and Gas-phase air cleaning

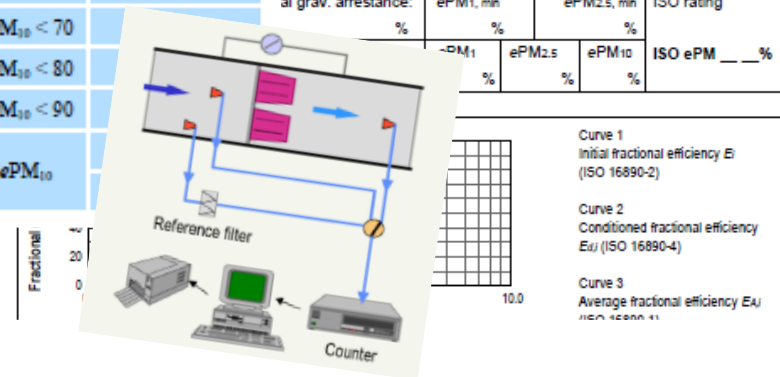


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The topics covered in the Guidebook are:

- Air filters test methods

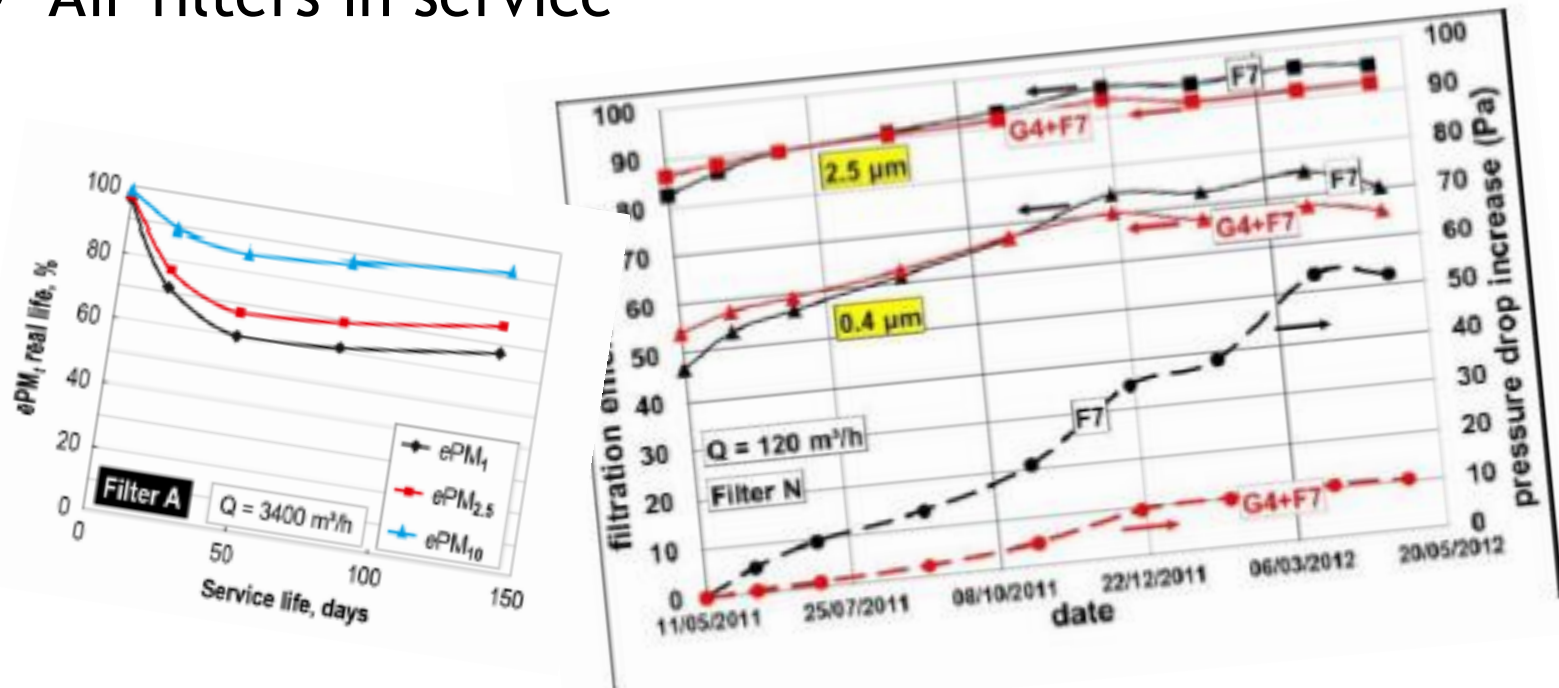
| EN 779:2012 | | | | EN ISO 16890:2016 | | | ISO 16890 – Air Filter Test Results | | Testing organisation: | | |
|-------------|--|-------------------|----------------------------|---|-----------------------|----------------------|-------------------------------------|--|---|----------------------------|--|
| CLASS | Average Efficiency Minimum Efficiency | | Average arrestance | Mean between new filter and discharged one Efficiency Minimum efficiency also considered | | | Initial arrestance | | Name | Address | |
| | Test Aerosol: DEHS 0.4 μm | | Test Dust: L1 ASHRAE | Test Aerosols: DEHS (< 1 μm) and KCl (> 1 μm) | | | Test Dust: L2 AC FINE | | Phone | Date of report: yyyy-mm-dd | |
| | Average | Min | | 0.3–1 μm | 0.3–2.5 μm | 0.3–10 μm | | | Device obtained (when and how obtained) | | |
| G1 | | | $50 \leq A_m$ | | | | Coarse < 30 | | User: | | |
| G2 | | | $65 \leq A_m$ | | | | 30 < Coarse < 40 | | Construction: | | |
| G3 | | | $80 \leq A_m$ | | | | 45 < Coarse < 60 | | Filter dimensions (width x height x depth): | | |
| G4 | | | $90 \leq A_m$ | | | | 55 < Coarse < 90 | | mm x mm x mm | | |
| M5 | $40 \leq E_m$ | | | $5 < ePM_{1.0} < 35$ | $10 < ePM_{2.5} < 45$ | $40 < ePM_{10} < 70$ | | | EST REPORTS | | |
| M6 | $60 \leq E_m$ | | | $10 < ePM_{1.0} < 40$ | $20 < ePM_{2.5} < 50$ | $60 < ePM_{10} < 80$ | | | Report no. | | |
| F7 | $80 \leq E_m$ | $35 \leq E_{max}$ | | $40 < ePM_{1.0} < 65$ | $65 < ePM_{2.5} < 75$ | $80 < ePM_{10} < 90$ | | | Report no. | | |
| F8 | $90 \leq E_m$ | $55 \leq E_{max}$ | | $65 < ePM_{1.0} < 90$ | $75 < ePM_{2.5} < 95$ | | | | Report no. | | |
| F9 | $95 \leq E_m$ | $70 \leq E_{max}$ | | $80 < ePM_{1.0} < 90$ | $85 < ePM_{2.5} < 95$ | $90 < ePM_{10}$ | | | Report no. | | |



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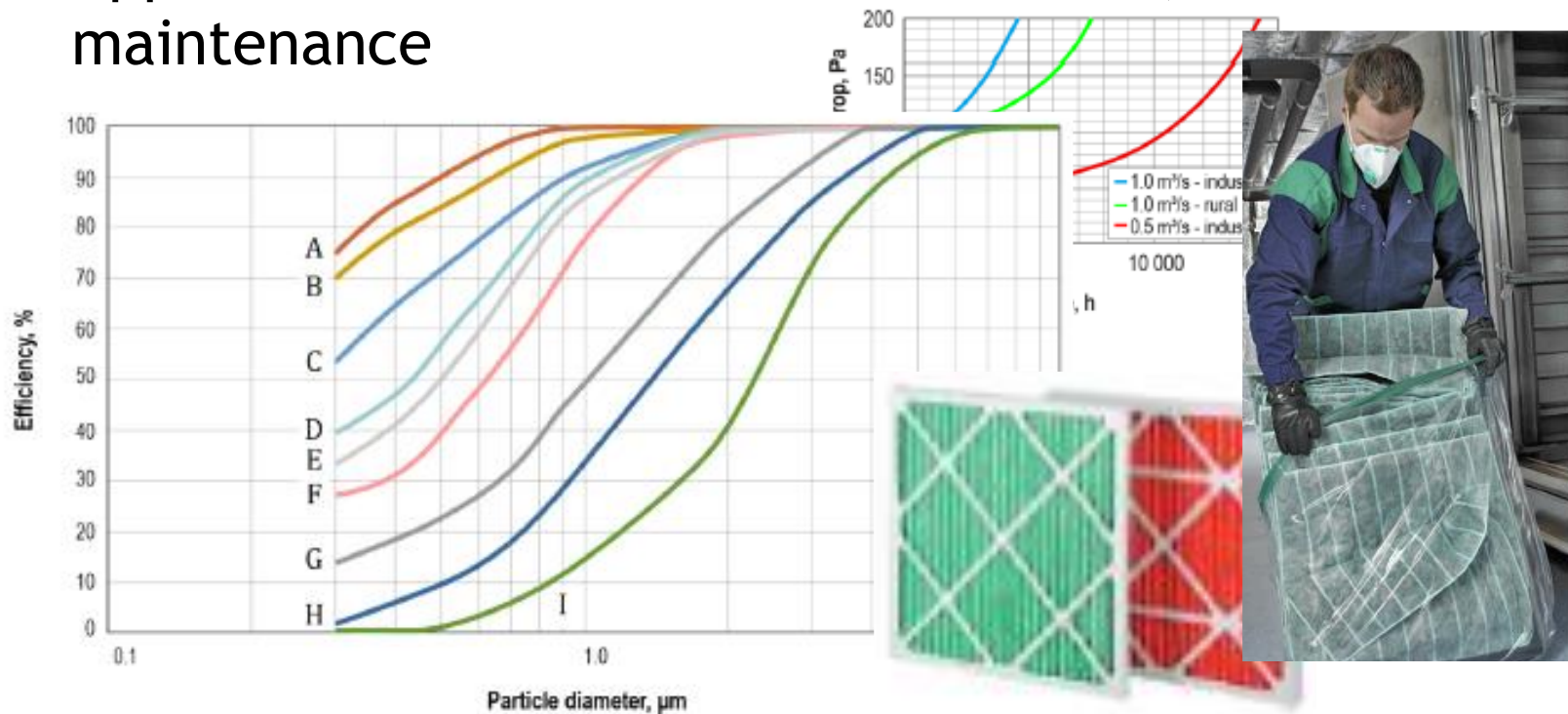
- Air filters in service



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The topics covered in the Guidebook are:

- Applications and selection of air filters, maintenance



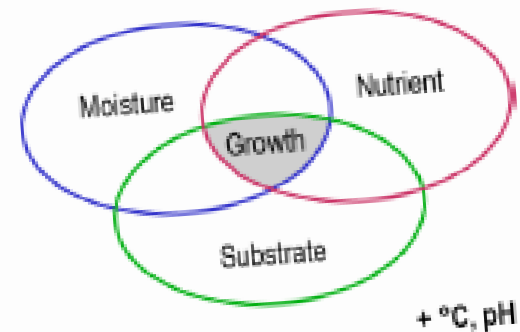
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The topics covered in the Guidebook are:

- Considerations about the hygienic aspect of air filtration

9.4.1 Microorganism collection by air filters

The size range of bio-aerosols is wide. Viruses and bacteria from 0.5 μm to 5 μm . Fungal spores and pollen grains more than 100 μm , while the size of pollen grains (spruce). Viruses and bacteria normally occur in co



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The topics covered in the Guidebook are:

- Energy considerations

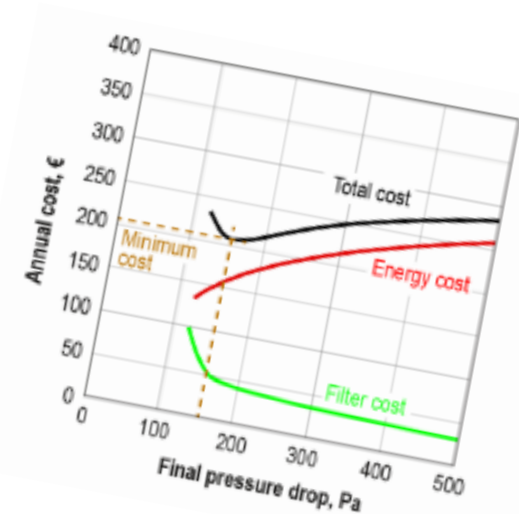
Economical final pressure drop

Air filters energy consumption, E (kWh), based on average pressure drop and constant air flow, can be calculated as:

$$E = \frac{q \cdot p_{avg} \cdot t}{\eta \cdot 1000}$$

where:

- q = airflow (m³/s)
- p_{avg} = average pressure drop (Pa)
- t = operating time (hours)
- η = efficiency of the fan



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The topics covered in the Guidebook are:

- Certification of declared performances

11.1 Eurovent Certification

11.2 Eurovent energy consumption

11.3 Swedish P-marking

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The writing of the Guidebook finished a few weeks before the outbreak of the Covid-19 pandemic and a chapter about this topic is missing.

Nevertheless, most of the information contained in the Guidebook are applicable also to Covid-19 risk treatment once the dimension of infected particles to be captured and the allowed risk level are defined.

Introducing Air Filtration in HVAC Systems

- **REHVA GB 11:**
Your guide to
improving indoor
air quality

